



David P Erfert
Refinery Manager
Trainer Refinery
ConocoPhillips
Trainer Refinery
4101 Post Road
Trainer, PA 19061
Phone 610.364.8020

February 29, 2012

Certified Mail Return Receipt 7009 2820 0002 5400 3154

Office of Enforcement and Compliance Assurance
Office of Federal Activities, International Compliance Assurance Division (2254A)
Environmental Protection Agency,
1200 Pennsylvania Ave., NW.
Washington, DC 20460
Attn: Robert G Heiss, Director
International Compliance Assurance

RE: 2011 Annual Hazardous Waste Exportation Report

Dear Sir or Madam:

Enclosed with this letter is the Annual Hazardous Waste Exportation Report for the ConocoPhillips Trainer, PA Refinery (PAR000015768). This report was prepared in compliance with 40 CFR 262.56. It addresses waste exports for calendar year 2011.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

If you have any questions or concerns, please contact Colin Franks at 610-364-8120.

Sincerely,

A handwritten signature in blue ink, appearing to read 'D. P. Erfert'.

David P. Erfert,
Refinery Manager.

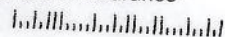
ConocoPhillips Company
Trainer Plant
4101 Post Road
Trainer, PA 19061

ConocoPhillips

RETURN RECEIPT
REQUESTED



Office of Enforcement and Compliance Assurance
Office of Federal Activities, International
Compliance Assurance Division (2254A)
Environmental Protection Agency,
1200 Pennsylvania Ave., NW.
Washington, DC 20460
Attn: Robert G Heiss, Director
International Compliance Assurance



To: Heiss, Robert
EPA Mail
Mailstop: ARIEL RIOS SOUTH
Department: 2254A
Phone: OFA
PKG Condition Certified

EPA Mail

Route

SENDER: C
Com
Item
Pri
Sr

PLACE STICKER AT TOP OF ENVELOPE
OF THE RETURN ADDRESS



Site and mailing address
CONOCO PHILLIPS COMPANY
4101 Post Road
Trainer, Pennsylvania
19061
EPA ID No: PARO00015768

Consignee
STABLEX CANADA INC.
760 boul. Industriel
Blainville, Quebec
J7C 3V4
EPA ID No: NYD980756415

Waste Description	Shipping Names	Classes	Code (UN/NA)
011644 Processed Sludge	RQ Waste environmentally hazardous substances, 9 solid, n.o.s.		UN3077
EPA Codes F037-F038, K049			
Notice File No: IMP 10-190 line no: 2			
Transporter (s): FREEHOLD CARTAGE INC. HORWITH TRUCKS INC.		EPA ID No: NJD054126164 EPA ID No: PAD146714878	
Total bulk shipments: 39		Total weight: 609.87 S. Tons	

Waste Description	Shipping Names	Classes	Code (UN/NA)
013751 Refinery Debris	RQ Waste environmentally hazardous substances, 9 solid, n.o.s.		UN3077
EPA Codes D001, D043, F001, F039, K048, K052, K169-K172, P001, P205, U001, U411			
Notice File No: IMP 10-190 line no: 3			
Transporter (s): HORWITH TRUCKS INC.		EPA ID No: PAD146714878	
Total bulk shipments: 2		Total weight: 4.63 S. Tons	

Waste Description	Shipping Names	Classes	Code (UN/NA)
011542 Processed Sludge Solids	RQ Waste environmentally hazardous substances, 9 solid, n.o.s.		UN3077
EPA Codes D008, D018, F037-F038, K049-K051, K169			
Notice File No: IMP 10-1326 line no: 2			
Transporter (s): FREEHOLD CARTAGE INC.		EPA ID No: NJD054126164	
Total bulk shipments: 1		Total weight: 12.47 S. Tons	

Waste Description	Shipping Names	Classes	Code (UN/NA)
011644 Processed Sludge	RQ Waste environmentally hazardous substances, 9 solid, n.o.s.		UN3077
EPA Codes F037-F038, K049			
Notice File No: IMP 11-02399 line no: 2			
Transporter (s): FREEHOLD CARTAGE INC. HORWITH TRUCKS INC.		EPA ID No: NJD054126164 EPA ID No: PAD146714878	
Total bulk shipments: 23		Total weight: 307.65 S. Tons	

Waste Description	Shipping Names	Classes	Code (UN/NA)
013751 Refinery Debris	RQ Waste environmentally hazardous substances, 9 solid, n.o.s.		UN3077
EPA Codes D001, D043, F001, F039, K048, K052, K169-K172, P001, P205, U001, U411			
Notice File No: IMP 11-02399 line no: 3			
Transporter (s): HORWITH TRUCKS INC.		EPA ID No: PAD146714878	
Total bulk shipments: 2		Total weight: 19.30 S. Tons	
